

质量第一

用户至上

纬途机械
WT-Machine

质量第一

用户至上

维途机械
WT-Machine

WT-80 圆簧打簧机 Bonnell Spring Assembly Machine

特色Technical characteristics:

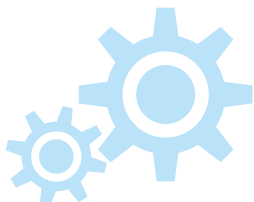
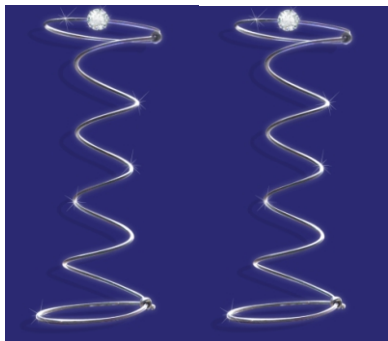
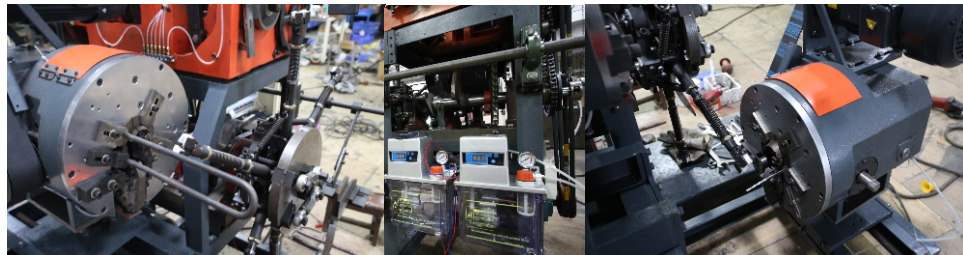
Bs75 Spring Coiling Machineis for producing unknowable springs for mattress at speeds of 60 pcs/min. In a single cycle, the wire is coiled to a spring, end ring mould ed and shaped, heat treated and to be collected to an outlet channel. The unknowable coiner BS75 utilizes a fully integrated Mirco Programmable Logic Controller. All machine functions including wire feeding length, heat treatment, lubrication system.

该机器是制造双锥形床垫弹簧的自动设备。它结合了卷绕，打结，热处理和包装四个步骤。采用机电一体化设计，蜗轮和齿轮减速器，变频调速可由变频器控制，润滑系统可由电脑控制。结构美观，调整方便，性能稳定，生产效率高。



主要参数 Main Technical Parameters

型号 Model	WT-75	生产能力Production Capacity	80pcs/ min
弹簧口径 Spring Dia	ö 65-ö 90mm	钢丝直径 Wire Dia	ö 1.8-ö 2.4mm
弹簧高度 Spring Heigh	80-200mm	弹簧圈数 Spring Rings	4-9 rings
热处理功率 Heat Treatment Power	15Kw	总功率 Power	5.5Kw
外形尺寸 Overall Sizes	1700x1600x 2000mm	重量 Weight	1200kg



WT-200 串网机 Bonnell Spring Assembly Machine

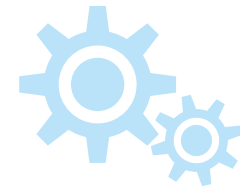
特色Technical characteristics:

WT-200自动串簧组装机采用先进技术制造,主要用于完成双锥形弹簧的串网组合,是生产床垫弹簧床网、沙发座垫的理想设备。本机工作效率高,操作简单,性能稳定,是弹簧床垫制造厂商的必需设备。

WT-200 Automatic LFK Spring Assembling Machine is made of advanced technology, mainly used to complete the combination of open-spring springs. It is an ideal equipment for producing mattress spring bed nets and sofa cushions. This machine is highly efficient, simple to operate, and stable in performance. It is a necessary equipment for spring mattress manufacturers.

主要技术参数 Main Technical Parameters

尺寸Machine size	4775X1750X1735mm
功率Total Power	2.95KW
产量Productivity	8-10pcs/h
电压Power Supply	3-Phase 380V 50Hz
最大宽度Max Width of Unit	2 meter
弹簧高度Spring Height	80-190mm
螺旋钢丝直径Helical Wire Diameter	Φ1.3- Φ1.4 mm
弹簧钢丝直径Spring Wire Diameter	Φ2.0- Φ2.4 mm
外部弹簧直径Jaw Specification	68MM Jaws: Φ62-Φ70mm
	78MM Jaws: Φ68-Φ75mm
	88MM Jaws: Φ75-Φ82mm
	98MM Jaws: Φ82-Φ95mm
重量Total Weight	1060KG



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